



100% Cotton

TERRY WASHING PARAMETERS

This is our recommended washing parameters and should be confirmed and finalized by the chemical company used, and if necessary, the equipment manufacturers.

Operation	Water Level	Recommended temperature (F/C)	Recommended time (Minutes)	Chemical	Notes
Break/Suds	Low	120°F (60°C)	8	Alkali, Surfactant/ Detergent	Type determined by chemical company
Drain	None	None	1	None	
Carryover/ Bleach		120°F (60°C)	6	Chlorine Bleach	Type determined by chemical company
Drain	None	None	1	None	
Rinse	High	120°F (60°C)	2		
Drain	None	None	1		
Rinse	High	120°F (49°C)	2		
Drain	None	None	1		
Rinse	High	102°F (39°C)	2		
Drain	None	None	1		
Final Rinse	Low	102°F (39°C)	5		Sour / A/C Softener
Drain	None	None	1	None	
Extract	To required moisture level				

- **Sorting Recommendations:**
 - o Bath towels and bath mats are to be washed together in the same load.
 - o Hand towels and washcloths are to be washed together in the same load.
- Assure a full washer capacity is loaded to process your terry.
- Dryer is not to exceed 165° Fahrenheit (74°C) outlet temperature and provide cool down time of 5 minutes after drying. **DO NOT OVERDRY.**
- Remove the terry from the dryer immediately after the cycle is completed.
- Use spot remover for small strains (Follow Instruction of chemical company).
- Wash & Dry separately from other textiles.
- Check for burrs inside the washing machine and dryer periodically & smooth out the roughness inside.
- The laundry technician should follow “Proven best practices” when programming any washer or wash extractor.
- When titrating the load try and reach a final pH after sour and softening of between 6.0 and 6.5.
- If chlorine bleach must be used, use in a safety manner by not over bleaching the load.
- Chlorine bleach weakens the fiber faster than hydrogen peroxide.
- Chemical levels and quality of water should also be considered.



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Operation	Water Level	Recommended temperature (F/C)	Recommended time (Minutes)	Chemical	Notes
Break/Suds	Low	140°F (60°C)	8	Alkali, Surfactant/ Detergent	Type determined by chemical company
Drain	None	None	1	None	
Carryover/ Bleach		140°F (60°C)	6	Non-Chlorine Bleach	Type determined by chemical company
Drain	None	None	1	None	
Rinse	High	140°F (60°C)	2		
Drain	None	None	1		
Rinse	High	120°F (49°C)	2		
Drain	None	None	1		
Rinse	High	102°F (39°C)	2		
Drain	None	None	1		
Final Rinse	Low	102°F (39°C)	5		Sour / Softener
Drain	None	None	1	None	
Extract	To required moisture level				

- **Sorting Recommendations:**
 - o Bath towels and bath mats are to be washed together in the same load.
 - o Hand towels and washcloths are to be washed together in the same load.
- Assure a full washer capacity is loaded to process your terry.
- Dryer is not to exceed 165° Fahrenheit (74°C) outlet temperature and provide cool down time of 5 minutes after drying. **DO NOT OVERDRY.**
- Remove the terry from the dryer immediately after the cycle is completed.
- Use spot remover for small strains (Follow Instruction of chemical company).
- Wash & Dry separately from other textiles.
- Check for burrs inside the washing machine and dryer periodically & smooth out the roughness inside.
- The laundry technician should follow “Proven best practices” when programming any washer or wash extractor.
- When titrating the load try and reach a final pH after sour and softening of between 6.0 and 6.5.
- If chlorine bleach must be used, use in a safety manner by not over bleaching the load.
- Chlorine bleach weakens the fiber faster than hydrogen peroxide.
- Chemical levels and quality of water should also be considered.



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SAMPLE TUNNEL WASHING PARAMETERS & DRYING PARAMETERS

This is our recommended washing parameters and should be confirmed and finalized by the chemical company used, and if necessary, the equipment manufacturers.

Continued

- ***Prewash Chambers, temperature 100-120F (38°-49°C)***
 - *Alkali*
 - *Detergent*
- ***Bleaching Chambers, temperature 145-160F (63°- 71°C)***
 - *Non Chlorine Bleach*
- ***Rinsing Chambers, temperature 120-140F (49°-60°C)***
- ***Final Rinse Chambers, temperature 120F (49°C)***
 - *Sour*
 - *Softener*
- ***Hydraulic Press Extract, Recommended 35 Bar for 36 Seconds***
Sorting Recommendations:
 - o *Bath towels and bath mats are to be washed together in the same load.*
 - o *Hand towels and wash cloths are to be washed together in the same load.*
- *Assure a full washer capacity is loaded to process your terry.*
- *Dryer is not to exceed 165° Fahrenheit (74°C) outlet Temperature and provide cool down time of 5 minutes after drying time, DO NOT OVER DRY.*
- *Remove the terry from the dryer immediately after the cycle is completed.*
- *Use spot remover for small stains (Follow instructions of chemical company.)*
- *Wash & Dry separately from other textiles.*
- *Check for burrs inside the dryer periodically & smooth out the roughness inside.*
- *The laundry technician should follow “ Proven best practices” when programming any washer or washer extractor.*
- *When titrating the load try and reach a final pH after sour and softening of between 6.0 and 6.5.*
- *If chlorine bleach must be used, use in a safety manner by not over bleaching the loads.*
- *Chlorine bleach weakens the fiber faster than hydrogen peroxide.*
- *Chemical levels and quality of water should also be considered.*

Note: This Is Only A Sample Formula